DBCI’s Commercial Steel Curtain Roll-Up Door Solutions Include:

1900 Series (1950 Insulated)
- 26-gauge Grade E galvanized

2000 Series (2250 Insulated)
- 16-gauge galvanized steel drums with steel ball bearings
- 26-gauge Grade E steel curtain

2500 Series (2750 Insulated)
- Heavy duty
- 10-gauge steel slide bolt lock
- Width up to 18 feet

5000 Series (5250 Insulated)
- Aluminum bottom bar with steel angle reinforcement
- Wind certified up to 20’ wide

The 2000 Series is the right choice for light-duty applications requiring frequent usage such as warehouses, freight terminals, car washes, machine shops, auto body shops and much more. The 16-gauge, 12” drums allow for easy retraction. These doors are low-maintenance, which is what every owner wants in a quality door. DBCI’s commercial-grade steel curtain roll-up doors are designed to meet and/or exceed operational requirements for commercial doors with little or no maintenance.
**Curtain**
- 26-gauge galvanized, Grade E hard steel
- Deep-ribbed corrugation
- Maximum opening size of 12’ x 18’
- Flexible wear strips
- **NOTE:** The 2000 is not rated for wind loads. Please see the 2500 or 5000.

**Bottom Bar**
- 6063 – T6 aluminum extrusion
- 2” x 1 ½” galvanized angles
- Bulb astragal
- Stainless steel nuts and bolts

**Axle-Drum Assembly**
- 1 5/16” O.D. steel axle, 14-gauge
- 11-gauge axle on doors over 10’ wide
- Utilizes 12”, 16-gauge drums
- Shielded steel ball bearings in drums
- Full top sheet

**A.C.E. Guide System**
- 16-gauge galvanized steel
- Adjustable bolt on head stop
- Polyethylene wear strip
- Pre-punched for lock and attachment fasteners

**Hardware**
- Saddle clamps with set fasteners
- 10-gauge slide locks; 2 per door
- 16-gauge step plate; 2 per door
- ¼” steel angle T-bracket

**Opening Height Headroom**
- Doors up to 10’ require 20” of headroom
- Doors 10’ to 14’ require 22” of headroom
- Doors over 14’ require 24” of headroom

**Options**
- 1900 Series – low overhead option
- Chain hoist 4:1 reduction
- Vision panels (17” x 5”)
- Top draft stop
- Hood
- Steel mounting plates
- Electric operator

*Also available with insulation (2250 Series)*

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**INTERIOR ELEVATION**

**GUIDE DETAIL**

**DOOR ENGAGEMENT**

**INSULATED DOOR DETAIL**

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**WEATHER COATING SYSTEM**